January 5, 2010 8:38:35 AM

D205-704-013 Item ID:

Accept



Setup Start



Revision ID:

Copilot Emergency Cargo Release Item Name:

Start Date: Required Date: 1501/2010

05/01/2010

Cust Item ID: Customer:

Reference:

Approvals:

Date:

Start

Stop



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/

Operation **Description** Set Up/ Run Hours

Draw Number Rev.

Plan Code

Reject Qty

Run

Insp. Number Stamp

Work Center ID

Accept Qty

Reject

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D205-704-013

Document Control

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

110

OC4-100% Inspect kits for completeness

Memo

Quality Control

Dart	Aeros	pace	Ltd
------	--------------	------	-----

W/O:		WORK ORDER CHA	NGES				7
DATE,	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						7	
						, .	
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	 A:	_ Date: _	

Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDE	ER NON-CONFORMANC	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Annessal	Ammerical
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
		,						
						1-1		
NOTE: D	ate & initial a	all entries						<u> </u>

Work Order ID 54897



January 5, 2010 8:38:35 AM

Item ID:

D205-704-013

Accept



Setup Start



Stop

Item Name: **Start Date:**

Revision ID:

05/01/2010 Required Date: 18/01/2010

Start Qty: 4.00

Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Copilot Emergency Cargo Release

Date:

Tooling:

Date:

Start

Stop

Reject



Date:

SPC (Y/N):

Date:

Rev.

Run

Sequence ID/ Work Center ID Operation Description Set Up/ **Run Hours** Draw Number

Plan Draw Code

Accept Qty

Reject **Qty**

Insp. Number Stamp

130

Packaging

Packaging

Packaging

Memo

Memo

0.00

0.00

Identify and pack for shipping as per PPP D205-704-013 Location: PPP Rev:

140

OC21- Final Inspection - Work Order Release

0.00



Quality Control

0.00

W/O:		WORK ORDER CI	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						· · · · · · · · · · · · · · · · · · ·	
Part No		DAP #: Foult Category	NCD: Voc	N 50		Data	1

Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:	
	Resolution:		Disposition:	QA: N/C Closed	d:	Date:	
		WO	DI ODDED HON CONFOR	MANOE (NOD)			

NCR:			WORK ORDE	ER NON-CONFORMANO	CE (NCR)				
		Description of NC	C Corrective Action Section B		Describtion of NC		Verification	Annuoval	Ammayal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto	
٠									
							-		
							;		
		44-4							
								ľ	

Page 1 **Picklist Print** January 5, 2010 8:38:40 AM Work Order ID: 54897 D205-704-013 Parent Item: Required Date: 18/01/2010 Start Date: 05/01/2010 Parent Item Name: Copilot Emergency Cargo Release Start Qty: 4:00 Required Qty: 4.00 Comments: Remaining White Unit of Qty on Primary Last Issued 3 Component Item ID/ Replacement Mfg/ Qty To Pick Issued ∰q ID Measure Hand Item Location Location Item Name Jtem ID Purch 20.0000 8:0000 110 Each MS35489-10 >2 X Purchased No Grommet Loc Oty Loc Code Warehouse Location Main Warehouse 20 ST 20 14604 0.0000 4.0000 D205-704-043 120 Each Manufactured 14.0000 4.0000 120 Each D3207-1 7 4 Manufactured No Bracket Loc Qty Loc Code Warehouse Location Main Warehouse 14 ST 13 35831 1 36545 120 Each 8.0000 Manufactured Loc Code Loc Qty Warehouse Location Main Warehouse 8 ST 38404

W/O:		WORK ORDER CH	ANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	-						
						·	
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:	

Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____

NCR:			WORK ORD	ER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	A	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

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· · · · · · · · · · · · · · · · · · ·								

Warehouse Location Main Warehouse 14 ST 23669 30831

Loc Code

Loc Qty

W/O:

DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							: : :
		·			•		
						,	
Part No	:	PAR #: Fault Category: NC	R: Yes	s No DQ	A:	Date: _	

WORK ORDER CHANGES

Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B	3	Verification Apple Section C	Annroyal	Annroyal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
				to the continue of the continu				
NOTE: D	ate & initial a	all entries			l			

Picklist Print

January 5, 2010 8:38:40 AM

Work Order ID: 54897

Parent Item:

D205-704-013

Parent Item Name: Copilot Emergency Cargo Release

Comments:

Component Item ID/ Item Name

**Replacement Mfg/ @ Item ID

Purch

Primary Item Location

> Warehouse Location

Warehouse Location Main Warehouse

ST

Last Location

Izaie See ID

120

Unit of Measure

Oty on Hand

Remaining Qty To Pick

Start Oty: 4.00

Start Date: 05/01/2010

Issued

358F2

Issued

Required Date: 18/01/2010

Required Qty: 4.00

Each

10

9

Each

Each

Loc Qty

10.0000

Loc Code

4.0000

D3214-1- JY

Manufactured

Manufactured

Manufactured

No

Main Warehouse ST 35882 37312

120

12.0000

Loc Code

Placard

43623

12 12

120

Loc Qty

0.0000

43623 55052 3×/2/1/2/11

D412-704-041 /

W/O:				WORK ORDER (CHANGES					•
DATE	STEP		PRO	CEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
									į	
Part No):	PA	.R #:	Fault Category:	NC	R: Yes	No DQ	A:	Date: _	
	Re	eclution:		Disposition:	04	· N/C C	locod:		Data	

NCR:			WORK ORDE	ER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	Annuoval	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
					:			
						:		
						!		
			,					

January 5, 2010 8:38:41 AM

Work Order ID: 54897

Parent Item:

D205-704-013

Parent Item Name: Copilot Emergency Cargo Release

Comments:

MS21919-DG5

Component Item ID/ seeplacement Mfg/ Item Name

₩Item ID

Purchased

Purch

Last

Location

Primary

Item Location

No

Start Date: 05/01/2010

Required Date: 18/01/2010

Required Qty: 4.00

Start Qty: 4.00

Remaining Qty To Pick Issued Date Issued

16.0000-

Qty on

49.0000

Hand

Clamp

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST	49		0011 011
110916	49		M11 09/6

Unit of

Each

Measure

Pouce

Sei ID

120

Dart Ae	rospace	e Ltd					x	•		
W/O:			WC	ORK ORDER CHANGE	ES		(•		
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #:	Fault Category:		NCR: Yes No DQA: Date:					
	R	esolution:	Disposition	n:	QA: N/C Closed: Date:					
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR					
	STEP	Description of NC	Corrective Action Section B		on B	Verification	Approval	Approval		
DATE		STEP Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector		
		<u>.</u>			5		;			
	1									



5.0 PARTS LIST

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Qty	Qty	Qty	Qty	Qty		
-011	-013)	-041	-043	-045	Part Number	Description
Х	-				D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT
		-				(210/212/214/412)
	Х				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT
						(205)
1	[1]	Х			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1/		Х		D205-704-043	CABLE ASSEMBLY (205)
1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
	** **	. 1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	c −1	·	ļ	<u> </u>	D3207-1: 3	BRACKET
.1 .		AF.	ļ	ļ	D3207-2	BRACKET
	(1	**			-D3207-3	BRACKET
1			ļ		D3207-5	BRACKET
1 (, 1 -		ļ	<u> </u>	D3208-1)	DOUBLER (OR ECM 999709-1)
1				ļ	D3208-11	FILLER
11	<u>(1</u>		-		D3208-3)	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	71				D3208-5)	MOUNT ANGLE
1.	(1 -				D3208-7 J	FILLER (OR ECM 999709-3)
	:				D3208-9	DOUBLER CONTROL (OR DUT COA CZO COA COA)
4	c 1 -	1	g _64a · ·	·	D3209-041 D3214-1/	BRACKET ASSEMBLY (OR BHT 204-070-993-001) PLACARD (OR ECM 999712-1)
11	<u> </u>		1		D3217-1	CABLE
	·		- '	1	D3217-1	CABLE
			1	1	D3257-3	FITTING
			1	1	D3258-1	ANGLE BRACKET
				<u>'</u>	D3230-1	ANGLE BRACKET
		1			AN315-4R	NUT
		5	2	2	AN960JD10	WASHER
	,	4	2	2	AN960JD10L	WASHER
	712/	11			AN960JD416	WASHER
	•	3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
		5		· · · · · · · · · · · · · · · · · · ·	MS21042L4	NUT (OR MS21042-4)
4	C.4.				MS21919DG5 -/	CLAMP
• .		1			MS24694-S102	SCREW
Z	2			4	-MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
	Ĺ <u></u>		1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
l		1			AN4-13A	BOLT

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Revision: **B**

Date: 07.08.10

Dart Aerospace Ltd	Ľ
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W/O:	WORK ORDER CHANGES									,		
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
				, '								
Part No	:	PAR #:	Fault Cate	egory:	_ NCR: \	o DQA: Date:		_ Date:				
Resolution:			Disposition:			QA: N/C Closed:				Date:		
NCR:			WORK ORE	DER NON-CONFORMA	ANCE (N	ICR)						
DATE	CTED	Description of NC		· · · · · · · · · · · · · · · · · · ·	ion B			Verification	Approval Chief Eng	Approval QC Inspector		
DAIL	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		gn & Oate	Section C					
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